



Particle Swarm Optimisation Algorithms and Their Application to Controller Design for Flexible Structure Systems

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Abstract: Particle swarm optimisation (PSO) is one of the relatively new optimisation techniques, which has become increasingly popular in tuning and designing controllers for different applications. A major problem is that simple PSO have a tendency to converge to local optima, mainly, due to lack of diversity in the particles as the algorithm proceeds and improper selection of other parameters. Maintaining diversity within a population is challenging for PSO, especially for dynamic problems. In order to increase diversity in the search space and to improve convergence, a new variant of PSO is proposed. The increased interest from industry and real-world applications has led to several modifications in the conventional algorithms so as to deal with multiple conflicting objectives and constraints. A modified multi-objective PSO (MOPSO) proposal is made which will allow the algorithm to deal with multi-objective optimisation problems. The main challenge, in designing a MOPSO algorithm, is to select local and global best for each particle so as to obtain a wide range of solutions that trade-off among the conflicting objectives. In the proposed algorithm, a new technique is introduced that combines external archive and non-dominated fronts of the current population in order to select the global best for each particle. The effectiveness of the proposed algorithm is assessed with two examples in controller design for vibration control of flexible structure systems and satisfactory results have been obtained.

Keywords: command shaper, multi-objective particle swarm algorithm, Pareto optimal set, twin rotor system, vibration control

1. Introduction

In recent years, optimisation algorithms have received increasing attention by the research community as well as the industry to solve various complex control problems as an alternative or complement to the conventional methods. Particle swarm optimisation (PSO) is a relatively recent heuristic search method whose mechanics are inspired by the swarming or collaborative behaviour of biological populations. PSO was invented by Kennedy and Eberhart in the mid 1990s while attempting to simulate the choreographed, graceful motion of swarms of birds as part of a socio-cognitive study investigating the notion of "collective intelligence" in biological populations [1, 2]. In PSO, a set of randomly generated solutions (initial swarm) propagates in the design space towards the optimal solution over a number of iterations based on large amount of information about the design space that is assimilated and shared by all members of the swarm. PSO is highly relevant for research and industrial applications, because they are capable of handling problems with multimodal characteristics, non-linear constraints, multiple objectives and dynamic properties that frequently appear in real-world problems.

A major problem is that simple PSO has a tendency to converge to local optima. Lack of diversity in the particles (population) is one of the most important factors that may lead the PSO algorithm to premature convergence. Diversity is a key element of the biological theory of natural selection and is used in these algorithms to describe structural or behavioural variety in the population [3]. The term diversity is often used without definition and the implicit assumption is the diversity of

genotypes [3]. Genetic diversity helps a population adapt quickly to changes in the environment, and it allows the population to continue searching for productive niches, thus avoiding to get trapped at local optima [4]. Maintaining diversity of individuals within a population is challenging for PSO algorithms, especially for dynamic problems. In order to increase diversity in the search space and to improve convergence, a new variant of PSO is proposed.

The wide range of real-world problems poses several challenges where multiple design objectives and constraints which are often competing in nature are required to be satisfied simultaneously [5]. The ideal solution for such problems is one that optimises all conflicting criteria simultaneously, which can never be obtained in practical applications. In recent years, particularly after Goldberg [6] proposed the Pareto-based fitness assignment, a relatively new set of algorithms has emerged, commonly known as multi-objective evolutionary algorithms (MOEAs) [5]. Unlike conventional algorithms, these MOEAs provide a set of trade-off solutions to the problem's conflicting objectives in a single run. PSO seems particularly suitable for multi-objective optimisation mainly because of the high speed of convergence that the algorithm presents for single-objective optimisation [2], but until recently very few attempts have been made to modify PSO so as to deal with multiple objectives. Although a number of approaches have been proposed to deal with multiple objectives using PSO, diversity in the solution set and convergence to true Pareto front are still open areas in the research of multi-objective PSO (MOPSO) algorithms. A MOPSO proposal is made, which will allow the algorithm to deal with multi-objective optimisation problems.

PSO has become increasingly popular in tuning and designing controllers for power systems, robotics, industrial electronics, communication networking, etc., and has been applied to a wide range of applications [7-13]. Although PSO algorithms have been successfully used for different types of problems, their application in vibration reduction of flexible structure systems is rather limited.

This paper presents a new variant of PSO and a new MOPSO algorithm with two controller design examples for vibration reduction of flexible structure systems; one using the proposed variant of PSO and another using the proposed MOPSO. A scaled and simplified version of a practical helicopter, namely twin rotor multi-input multi-output system (TRMS), is used as a flexible structure system for control experiments [14]. The TRMS can be perceived as an unconventional and complex "air vehicle" with a flexible main body and is being used as an interesting "test rig" for aerodynamic modelling and control problems.

The paper is organised as follows. The basic PSO algorithm, some of its variants and a new variant of PSO are presented in section II. Simple formulation of multi-objective optimisation and a modified MOPSO algorithm are described in section III. Section IV describes the TRMS. Design examples and results are provided in section V. Section VI provides conclusions of this work.

2. Particle swarm optimisation

PSO was first designed to simulate birds seeking food, defined as a "cornfield vector" [15]. PSO is a population-based search algorithm and is initialised with a population of random solutions, called particles and each particle in the PSO has an associated velocity. Particles fly through the search space with velocities which are dynamically adjusted according to their historical behaviours. The original PSO algorithm [15] is described as:

$$v_{id} = v_{id} + c_1 \times rand(\bullet) \times (p_{id} - x_{id}) + c_2 \times Rand(\bullet) \times (p_{gd} - x_{id}) \quad (1)$$

$$x_{id} = x_{id} + v_{id} \quad (2)$$

where c_1 and c_2 are positive constants, $rand(\bullet)$ and $Rand(\bullet)$ are two random functions in the range [0,1], $X_i = (x_{i1}, x_{i2}, \dots, x_{id})$ represents the i -th particle, $P_i = (p_{i1}, p_{i2}, \dots, p_{id})$ represents the best previous position (the position giving the best fitness value) of the i -th particle, the symbol g represents the index of the best particle among all the particles in the population, and $V_i = (v_{i1}, v_{i2}, \dots, v_{id})$ represents the rate of the position change (velocity) for particle i . Equation (1) describes the flying trajectory of a population of particles. It describes how the velocity is dynamically updated and (2) gives the position update of the "flying" particles.

An example movement of a single particle (index= i), at time step t , is illustrated in a two-dimensional search space in Fig. 1. At time step t , the position, velocity, personal best and global best are

indicated as $x_{i(t)}$, $v_{i(t)}$, $p_{i(t)}$ and $p_{g(t)}$, respectively. Fig. 1 illustrates, geometrically, how the particle moves to the new position $x_{i(t+1)}$, based on three components; momentum, cognitive and social.

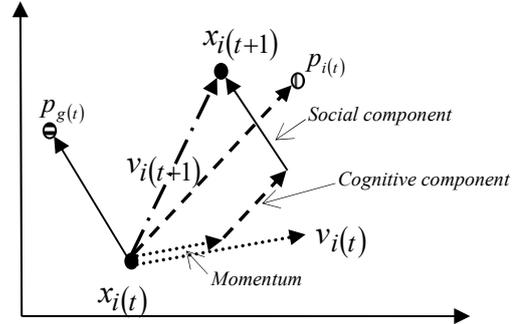


Fig. 1. Geometric illustration of a particle's movement in PSO

The velocity, $v_{i(t)}$, which serves as a memory of the previous flight direction, can be seen as momentum, which prevents the particle from drastically changing direction, and to bias towards the current direction. This component is also referred to as the inertia component. The cognitive component, $c_1 \times rand(\bullet) \times (p_{id} - x_{id})$, quantifies the performance of particle i relative to past performances. The social component, $c_2 \times Rand(\bullet) \times (p_{gd} - x_{id})$, in the case of gbest PSO, quantifies the performance of particle i relative to a group of particles, or neighbours. The effect of the social component is that each particle is also drawn towards the best position found by the particle's neighbourhood.

In (1), if the sum of the three parts on the right side exceeds a constant value specified by the user, then the velocity in that dimension is assigned to be $\pm V_{max}$, that is, particles' velocities in each dimension are clamped to a maximum velocity V_{max} , which is an important parameter, and originally is the only parameter required to be adjusted by users. A large V_{max} leads to particles with the potential to fly far past good solution areas while a small V_{max} leads to particles with the potential to be trapped in local optima, therefore unable to fly into better solution areas. Usually a fixed constant value is used as the V_{max} , but a well designed dynamically changing V_{max} might improve the PSO's performance [16].

2.1. Topologies

The commonly used PSOs are either global version or local version of PSO [2]. In the global version of PSO, each particle flies through the search space with a velocity that is dynamically adjusted according to the particle's personal best performance achieved so far and the best performance achieved so far by all the particles. While in the local version of PSO, each particle's velocity is adjusted according to its personal best and the best performance achieved so far within its neighbourhood. The neighbourhood of each particle is generally defined as topologically nearest particles to the particle on each side. Kennedy and Mendes tested PSOs

with regular shaped neighbourhoods, such as global version, local version, pyramid structure, star structure, "small" structure, von Neumann, and PSOs with randomly generated neighbourhoods [17]. It has been suggested that the global version of PSO converges fast, but with the potential to converge to the local optimum, while the local version of PSO might have more chances to find better solutions slowly [2].

2.2. Some Variants of PSO

The first new parameter added into the original PSO algorithm is the inertia weight [18]. The dynamic equation of PSO with inertia weight is modified as:

$$v_{id} = \omega \times v_{id} + c_1 \times \text{rand}(\bullet) \times (p_{id} - x_{id}) + c_2 \times \text{Rand}(\bullet) \times (p_{gd} - x_{id}) \quad (3)$$

$$x_{id} = x_{id} + v_{id} \quad (4)$$

Equation (3) is the same as (1) except for a new inertia weight, ω , parameter. The inertia weight is introduced to balance between the global and local search abilities. A large inertia weight facilitates global search while a small inertia weight facilitates local search. The introduction of the inertia weight also eliminates the requirement of carefully setting the maximum velocity V_{\max} . The V_{\max} can be simply set to the value of the dynamic range of each variable and the PSO algorithm will still perform well. Shi and Eberhart first introduced a linearly decreasing inertia weight to the PSO over the course of PSO [18], then they further designed fuzzy systems to nonlinearly change the inertia weight [19]. Ratnaweera et al. introduced time-varying acceleration coefficients (TVAC) in addition to the time-varying inertia weight factor in PSO to improve its performance after a predefined number of generations [20]. The mathematical representations of ω , c_1 and c_2 for this modified PSO are given as:

$$\begin{aligned} \omega &= \omega_2 + (\omega_1 - \omega_2) \times (\text{MAXITER} - \text{iter}) / \text{MAXITER} \\ c_1 &= c_{1i} + (c_{1f} - c_{1i}) \times \text{iter} / \text{MAXITER} \\ c_2 &= c_{2i} + (c_{2f} - c_{2i}) \times \text{iter} / \text{MAXITER} \end{aligned} \quad (5)$$

where ω_1 and ω_2 are the initial and final values of the inertia weight, respectively, c_{1i}, c_{1f}, c_{2i} and c_{2f} are constants, iter is the current iteration number and MAXITER is the maximum number of allowable iterations.

2.3. Proposed variant of PSO

The proposed algorithm is a global version of PSO with time varying inertia coefficient and variable acceleration coefficient based on fitness sharing method. The algorithm works as a conventional gbest version of PSO with time varying inertia coefficient, ω , and constant acceleration coefficients c_1 and c_2 . After a certain number of generations, shared fitness of each solution is calculated. The method of fitness sharing is probably the best known and also used among niching techniques [5]. Fitness sharing modifies the search landscape by reducing the payoff in densely populated regions. Fitness sharing lowers the fitness of each element of the population by an amount nearly

equal to the number of similar individuals in the population. Typically, the shared fitness f'_i of an individual i with fitness f_i is simply [5]

$$f'_i = f_i / m_i \quad (6)$$

where m_i is the niche count which measures the approximate number of individuals with whom the fitness f_i is shared. Further details on fitness sharing method and calculation method may be found in [5]. The first and second acceleration coefficients of k th element of particle i , c_{1ik} and c_{2ik} , are calculated as:

$$c_{1ik} = c_1 \times f'_i(x_i) \times \text{rand}(\bullet) \quad (7)$$

$$c_{2ik} = c_2 \times f'_i(x_i) \times \text{Rand}(\bullet) \quad (8)$$

where c_1 and c_2 are constant acceleration coefficients, $f'_i(x_i)$ is the shared fitness of particle x_i and $\text{rand}(\bullet)$ and $\text{Rand}(\bullet)$ are two random functions in the range [0,1]. In a d -dimensional problem. The first acceleration coefficient of each element for particle i can be calculated using (7) with $k = 1, 2, \dots, d$. The first acceleration coefficient vector c_{1i} , for particle i , can be represented as:

$$c_{1i} = [c_{1i1}, c_{1i2}, \dots, c_{1id}] \quad (9)$$

In the same way, The second acceleration coefficient vector c_{2i} , for particle i , can be represented as:

$$c_{2i} = [c_{2i1}, c_{2i2}, \dots, c_{2id}] \quad (10)$$

For a swarm of N particles (population = N), the first and second acceleration vectors c_{1i} and c_{2i} are calculated in a similar way, where $i = 1, 2, \dots, N$. The introduction of random functions in the above equations is two fold; first, to limit the value of each element of acceleration coefficient vectors c_{1i} and c_{2i} so as to restrict abrupt exploration. Second, to add randomness to the elements of coefficient vectors c_{1i} and c_{2i} so as to allow the particles explore new areas in the search space. Velocities of particles are updated using the conventional expression, but with the newly calculated acceleration coefficients, as:

$$v_{id} = \omega \times v_{id} + c_{1i} \times \text{rand}(\bullet) \times (p_{id} - x_{id}) + c_{2i} \times \text{Rand}(\bullet) \times (p_{gd} - x_{id}) \quad (11)$$

This process is repeated after every predefined number of generations, say GEN_{rep} . The global best solution, gbest, is always preserved and passed to the next generation for usual computations. Thus, this algorithm, works as an elitist evolutionary optimisation process. Since the acceleration coefficients are different for each element of each particle, this method can add huge diversity in the swarm, which, in turn, allows the particles to explore more in the optimisation process. Thus, the probability of getting stuck at local optima is

reduced and the particles can converge to global solution with higher probability. The main steps of the proposed variant of PSO are as follows:

- 1) Initialise population, X , velocity of particles, V ;
For $i=1$ to N ; N = number of particles
Initialise $X[i]$, $V[i]$; within a range of $[X_{\min}, X_{\max}]$
and $[V_{\min}, V_{\max}]$ respectively. Initialise GEN_{rep}
- 2) Set acceleration constants $c_1 = c_2 = 1.5$;
- 3) Set the limiting value of inertia coefficient, ω , as
 $\omega_{\max} = 1.4$ and $\omega_{\min} = 0.1$; ω is decreased with
generation within these limiting values.
- 4) Evaluate each of the particles in $X[i]$
- 5) Initialise the memory of particles, $P[i]$
For $i=1$ to N ; $P[i] = X[i]$
- 6) Identify the particle in the neighbourhood with the
best success so far, and assign its index to the variable
 g .
- 7) Set maximum generation, $MAXITER$, and initialise
generation counter, $iter = 1$
- 8) WHILE ($iter \leq MAXITER$) DO
 - a) Set acceleration constants $c_1 = c_2 = 1.5$;
 - b) Calculate the inertia coefficient, ω , using equation
(6)
 - c) Calculate velocity of the particles using equation (3)
 - d) Limit the velocity of particles, $V[i]$, within the
predefined range $[V_{\min}, V_{\max}]$.
 - e) Calculate the new positions using equation (4)
 - f) Limit the positions of, $X[i]$, within the predefined
range $[X_{\min}, X_{\max}]$ so that the particles remain
within the valid search space.
 - g) Evaluate each particle in $X[i]$
 - h) Compare particle's fitness evaluation with its pbest.
If the current value is better than pbest, then set
pbest equal to the current value, and P_i to the
current location X_i in the D-dimensional space.
 - i) Identify the particle in the neighbourhood with the
best success so far and update P_g .
 - j) IF ($iter \text{ MOD } GEN_{rep} = 0$) DO
 - (i) Calculate the shared fitness of each particle [5]
 - (ii) Save the P_g solution, found so far in order to
follow an elitist strategy.
 - (iii) Calculate the acceleration coefficients c_{1i} and
 c_{2i} for each particle according to equations (7) -
(10).
 - (iv) Update velocities of particles $V[i]$ according to
equation (11)
 - (v) Limit the velocity of particles, $V[i]$, within the
predefined range $[V_{\min}, V_{\max}]$.
 - (vi) Calculate the new positions using equation (4)

END

k) Increment the loop counter, $iter$

END

3. Multi-objective optimisation

Multi-objective optimisation is the search for feasible solutions to problems comprising multiple objectives, which are often in conflict with one other. It can be defined as the problem of finding a vector of decision variables which satisfies constraints and optimises a vector function whose elements represent the objective functions. The multi-objective optimisation problem can be expressed as:

Find the vector $x = [x_1, x_2, \dots, x_n]$, which satisfies the m inequality constraints: $g_i(x) \geq 0$; $i = 1, 2, \dots, m$, the k equality constraints $h_i(x) = 0$; $i = 1, 2, \dots, k$, and optimises the vector function $f(x) = [f_1(x), f_2(x), \dots, f_n(x)]$, where n is the number of objectives to be considered, $x = [x_1, x_2, \dots, x_n]$ is the vector of decision variables, p is the number of decision variables that comprise the complete solution. Practical problems are often characterized by several competing objectives. The multi-objective optimisation problem is, without loss of generality, the problem of simultaneously minimizing the n components $f_k, k = 1, \dots, n$, of a possibly nonlinear vector function f of a general decision variable x in a universe U where $f(x) = (f_1(x), \dots, f_n(x))$. The problem usually has no unique, perfect solution, but a set of non-dominated solutions, known as the Pareto-optimal set [5].

Assuming a minimisation problem, dominance is defined as follows:

Definition-1 (Pareto dominance): A given vector $u = (u_1, \dots, u_n)$ is said to dominate $v = (v_1, \dots, v_n)$ if and only if u is partially less than v ($u_p < v$), i.e., $\forall i \in \{1, \dots, n\}$, $u_i \leq v_i \wedge \exists i \in \{1, \dots, n\}, u_i < v_i$

Definition-2 (Pareto optimality): A solution $Xu \in U$ is said to be Pareto-optimal if and only if there is no $Xv \in U$ for which $v = f(X_v) = (v_1, \dots, v_n)$ dominates $u = f(X_u) = (u_1, \dots, u_n)$.

Pareto-optimal solutions are also called efficient, non-dominated, and non-inferior solutions. The corresponding objective vectors are simply called non-dominated. The set of all non-dominated vectors is known as the non-dominated set, or the trade off surface, of the problem. In the general case, it is impossible to find an analytical expression of the line or the surface that contains these points. The normal procedure to generate the Pareto front is to compute the feasible points Ω and their corresponding points $f(\Omega)$. When there are sufficient number of these, it is then possible to determine the non-dominated points and to produce the Pareto front.

3.1. Multi-objective PSO

The basic PSO algorithm and its variants deal with only one objective. In order to handle more objectives, some changes are

needed in the operation of a single objective PSO. The solution of any multi-objective optimisation is not a single solution, rather a wide range of non-dominated solutions, commonly known as Pareto optimal set. So, a single objective PSO formulation, such as (1), cannot be used in its original form for multi-objective optimisation problems. The reason is that the fitness of any particle in a multi-objective optimisation problem can no longer be related or expressed in terms of a single objective because an optimal performance in one objective domain may result unacceptably low performance in one or more of the remaining objectives. Most of the algorithms usually vary in the manner pbest and gbest are selected in a multi-objective domain. A brief review of different multi-objective PSO algorithms can be found in [21], where an approach that adopts a Pareto-based selection scheme combined with an adaptive grid (similar to Pareto archived evolution strategy [22]) has been presented. The adaptive grid is adopted both to store the non-dominated solutions found during the search and to distribute them uniformly along the Pareto front. It also uses a mutation operator that acts both on the particles of the swarm, and on the range of each design variable of the problem to be solved. Toscano and Coello adopted clustering techniques in order to divide the population of particles into several swarms in order to have a better distribution of solutions in the decision variable space [23].

3.2. Description of the Proposed Approach

The main challenge, in designing a MOPSO algorithm, is to select pbest and gbest for each particle so as to obtain a wide range of solutions that trade-off among the conflicting objectives. The selection methods of gbest and pbest for each particle are discussed in this section.

a) Selection Method of gbest: In [21], gbest for each particle is selected from an external archive that contains non-dominated solutions. The archive is controlled by an adaptive grid mechanism and gbest for each particle is selected based on fitness sharing and roulette wheel selection method. In the proposed algorithm, a new technique is introduced that combines external archive and non-dominated fronts of the current population in order to select gbest for each particle. An external archive and associated control mechanism, as used in [21], is also employed here, which will be discussed later. Fig. 2 shows the state of the external archive and solutions of the current particles in the objective domain for a two-objective optimisation problem. The dark circles inside a 2D grid structure indicate the non-dominated solutions found so far in the optimisation process while circles on the right represent solutions of current particles in a 2D objective domain and the number associated with them indicates index of the particles in the initial population. The current solutions are sorted based on Pareto dominance and several non-dominated (ND) fronts are formed as shown in Fig. 3. For example, solutions of particles: 5, 10, 9, 14 and 13 form ND front-1. If these solutions are removed from the objective domain, then particles: 7, 1, 12 and 2 form the next non-dominated front, which is represented as ND front-2. In a similar manner, other ND fronts are formed for the remaining solutions/particles. It is noted that a single particle may form one ND front as it happens in case of ND front-3 (particle-11) and ND front-5 (particle-4). Once all the ND fronts are formed

the selection procedure of gbest for each particle can effectively begin.

For each particle on ND front-1, the corresponding gbest is selected from the external archive based on fitness sharing and roulette wheel selection method (see Fig. 3). This method can be elaborated in the following way: The external archive is divided into grid like structures. For a two-objective optimisation problem, a single may be called a hyperparallelepiped. Each hyperparallelepiped is assigned fitness equal to the result of dividing any number (20 in the following experiments) by the number of particles that they contain. This aims to decrease the fitness of those hyperparallelepipeds that contain more particles and it can be seen as a form of fitness sharing [24]. Based on these fitness values, then a hypercube is selected by roulette-wheel selection method [6]. If the selected hyperparallelepiped contains more than one particle, then a particle is selected randomly. If the hypercube contains only one particle, then it is selected automatically. For particles on the remaining fronts, i.e., ND front-2, 3, 4 and 5: gbest of each particle is selected in the following way:

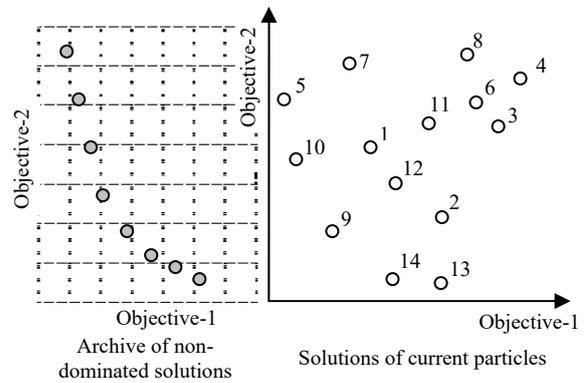


Fig. 2. External archive and solutions of current particles in a 2D objective domain

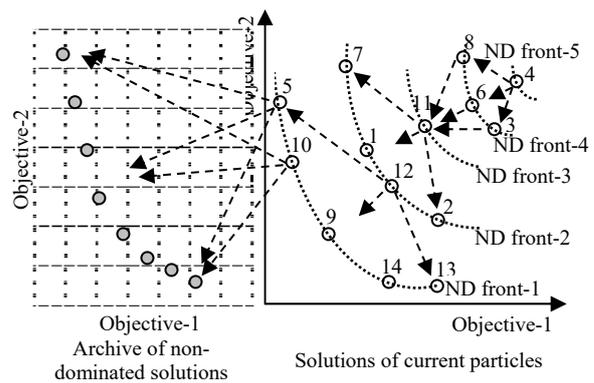


Fig. 3. Schematic diagram for finding gbest guide for particles in the MOPSO

At first, shared fitness of each particle in the current population is calculated based on the exact non-dominated sorting GA (NSGA) fitness assignment scheme, which was adopted in [25]. In this scheme, fitness is assigned according to non-dominated sets

and better non-dominated sets are emphasised. Moreover, performing sharing in the solution space allows maintaining phenotypically diversity among the particles [5]. Then, for each particle on ND front-2, corresponding gbest is selected from particles lying on the immediate lower front (better solutions), i.e., ND front-1, based on shared fitness and roulette wheel selection method (see Fig. 3). Widely spaced solutions on any ND front usually have higher shared fitness values compared to crowded ones and have higher probability to be selected as gbests for particles lying on immediate higher ND front. This process continues for particles residing on the remaining ND fronts. If there is only one particle on any ND front, for example, ND front-3 (particle 11), then this is selected as gbest for particles lying on the immediate higher front, for example, ND front-4 (particles 8, 6 and 3).

The external archive keeps non-dominated solutions found through the optimisation process. The number of solutions that this archive can contain is limited. In order to maintain diversity within limited number of solutions and not to leave out any better solutions generated through the optimisation process, an adaptive grid mechanism and an archive controller are utilised.

b) *Selection Method of pbest*: Local guide or pbest for each particle is selected based on Pareto-dominance in this case. Assume that, at generation t a particle X_t^i with objective function vector $f(X_t^i) = [\phi_1, \phi_2, \dots, \phi_k]$, where k is the number of objectives to be optimised, has local guide, $pbest_t^i = p_i$. At generation $t+1$, the particle and corresponding objective function vector are X_{t+1}^i and $f(X_{t+1}^i) = [\varphi_1, \varphi_2, \dots, \varphi_k]$, respectively. If the solution at generation $t+1$ totally dominates the solution previously obtained at generation t , i.e. $\phi_j < \varphi_j$ (for minimisation problem) where $j = 1, 2, \dots, k$ then $pbest_{t+1}^i$ is updated with X_{t+1}^i , otherwise it remains the same. This can be shown as:

$$pbest_{t+1}^i = \begin{cases} X_{t+1}^i & \text{if } f(X_{t+1}^i) \succ f(X_t^i) \\ p_i & \text{otherwise} \end{cases} \quad (12)$$

Here, the symbol ' \succ ' indicates dominance.

c) *The Archive Controller*: The external archive keeps non-dominated solutions, found through the optimisation process and, at any stage, and these are usually considered as the output. The number of solutions that this archive can contain is limited. In order to maintain diversity within limited number of solutions and not to leave out any better solutions generated, an adaptive grid mechanism [26] and an archive controller are utilised. The function of the archive controller is to decide whether a certain solution should be added to the archive or not. In order to produce well-distributed non-dominated solution set, an adaptive grid mechanism is utilised as used in [21].

d) *Steps of the proposed MOPSO algorithm*

- 1) Initialise population, X , speed of particles, V ;
For $i = 1$ to N ; $N =$ number of particles
Initialise $X[i]$ and $V[i]$ within the ranges

$[X_{\min}, X_{\max}]$ and $[V_{\min}, V_{\max}]$ respectively.

- 2) Set acceleration constants $c_1 = c_2 = 1.5$;
 - 3) Set the limiting value of inertia coefficient, ω , as $\omega_{\max} = 1.4$ and $\omega_{\min} = 0.1$.
 ω is decreased with generation within these limiting values.
 - 4) Evaluate each of the particles in $X[i]$
 - 5) Store the nondominated solutions in the external archive
 - 6) Initialise the memory of particles (local guides), $pbest[i]$
For $i = 1$ to N
 $pbest[i] = X[i]$
 - 7) Calculate the global guide, $gbest[i]$, for each particle using external archive and nondominated fronts of the current population.
 - 8) Set maximum generation, $MAXITER$, and initialise generation counter, $iter = 1$
 - 9) WHILE ($iter \leq MAXITER$) DO
 - a) Calculate the speed of the particles, $V[i]$, using equation (3) where the inertia coefficient, ω , decreases with increasing generation and is calculated as:

$$\omega = \omega_{\min} + (\omega_{\max} - \omega_{\min}) \times (MAXITER - iter) / MAXITER \quad (13)$$
 - b) Limit the speed of particles, $V[i]$, within the predefined range $[V_{\min}, V_{\max}]$.
 - c) Calculate the new positions of the particles adding speed, $V[i]$, with previous positions as:

$$X[i] = X[i] + V[i] \quad (14)$$
 - d) Limit the positions of particles, $X[i]$, within the predefined range $[X_{\min}, X_{\max}]$ so that the particles remain within the valid search space.
 - e) Evaluate each particle in $X[i]$
 - f) Update the external archive and invoke the adaptive grid controller, if necessary.
 - g) Calculate the global guide, $gbest[i]$, for each particle using external archive and nondominated fronts of the current population.
 - h) Update or calculate the local guide, $pbest[i]$, of each particle based on the dominance principle.
 - i) Increment the loop counter, $iter$
- END

e) *Constraints Handling*: A relatively simple method is applied to handle constraints. If an objective of a particle falls outside the acceptable pre-set range, then that solution is penalised by adding a very big number to the objective value. Thus, the probability of this solution to be selected as local guide in the following generations is reduced. On the other hand, this method increases

the probability of acceptable solutions to be selected as local guides and as a result, can guide the optimisation process towards feasible solution region.

4. The Flexible Structure System

The TRMS consists of a beam pivoted on its base in such a way that it can rotate freely in both its horizontal and vertical planes producing two rotating movements around yaw and pitch axes, respectively. Although the dynamics of the TRMS are simpler than those of a real helicopter, they retain the most important helicopter features such as couplings and strong nonlinearities. Due to size, cost, ease of operation and interfacing facilities with personal computer, the TRMS has attracted many researchers and is being used as a 'test rig' for aerodynamic control problems. The experimental TRMS is shown in Fig. 4.



Fig. 4. The twin rotor MIMO system

At both ends of a beam, joined to its base with an articulation, there are two propellers driven by DC motors. The articulated joint allows the beam to rotate in such a way that its ends move on spherical surfaces. There is a counter-weight fixed to the beam and it determines a stable equilibrium position. The system is balanced in such a way that when the motors are switched off the main rotor end of the beam is lowered. Although, the TRMS does not fly, in certain aspects its behaviour resembles that of a helicopter. For example, like a helicopter there is a strong cross coupling between the main rotor and the tail rotor. In a typical helicopter, the aerodynamic force is controlled by changing the angle of attack of the blades. However, in the TRMS the angle of attack of the blades is fixed and the aerodynamic force is controlled by varying the speed of the motors. Therefore, the control inputs are the supply voltages of the DC motors. A change in the voltage value results in a change in the rotational speed of the propeller, which in turn results in a change in the corresponding position of the beam. The system is interfaced with a personal computer through a data acquisition board, PCL-812PG. The measured signals are: angular positions of the beam in the horizontal and vertical planes and angular velocities of the

rotors. Angular velocities of the beam are obtained through software by differentiating and filtering the measured position angles of the beam.

5. Controller Design

The flexible motion of the TRMS, due to asymmetrical mass distribution in the system, causes structural vibration while in operation. Moreover, when the rotors move the rig structure undergoes deflection in the horizontal or vertical or both directions, due to aerodynamic forces, and as a result it may prove difficult to track a desired trajectory. Furthermore, once the system has reached a set point, the residual vibration will degrade the positioning accuracy and may cause a delay in system response. As far as vibration control of the system is concerned, the vertical channel (motion in the vertical plane) poses more challenges compared to horizontal channel due to higher physical diameter of the main rotor and higher aerodynamic force. Operation of the TRMS in the vertical plane resembles the behaviour of a practical helicopter in the hovering mode, which is vital for a variety of flight missions such as load delivery, air-sea rescue etc. Accordingly, this mode of operation of the TRMS is considered in this paper. A 4th order continuous transfer function, $H(s)$, characterising the vertical movement of the TRMS was extracted offline [27] and utilised in this work. This is given as:

$$H(s) = \frac{y(s)}{u(s)} = \frac{-0.08927s^3 + 2.249s^2 - 45.57s + 595.1}{s^4 + 3.469s^3 + 519.6s^2 + 35.95s + 2189} \quad (15)$$

A number of techniques have previously been proposed to effectively control flexible structure systems. A feedforward control scheme based on input command shaping, introduced in [28], has created considerable interest among the researchers. Since its introduction, the method has been applied to the control of different types of flexible systems for vibration reduction or trajectory tracking or occasionally both. The command shaping method involves convolving a desired command with a sequence of impulses. However, designing an effective command shaper requires a priori knowledge of the system, such as resonance frequencies and corresponding damping ratios. The command shaping technique has widely been employed in aircraft [29] and helicopter control [30]. Singh and Vadali presented a method to minimise residual vibration of structures or lightly damped servomechanisms using multiple time delays in conjunction with a proportional part [31]. In another work the authors presented a design procedure of open-loop controllers to reduce residual vibration in flexible structures using multiple step inputs delayed in time [32]. The controller attenuated the residual vibration by cancelling the complex poles of the system and robustness was achieved by locating additional zeros at the cancelled poles of the system. Moreover, a design method for minimum time-delay controller was also proposed where, step input magnitude values were constrained within 0 and 1 [32].

5.1. Command Shaping Using Gain and Delay Units

A command shaping method is proposed using gain and delay elements to shape the reference input [33]. The schematic

diagram of the command shaping method is shown in Fig. 5. The unshaped reference signal is passed through multiple delay units, Δ_i , and then multiplied with gain factors, K_i . The shaped command is formed by summing up the delayed and weighted components. The effectiveness of the proposed method depends on a suitable selection of number of delay and gain elements and their corresponding values. For reasons of simplicity, the number of delay units and gain elements are kept the same. Assume that the number of gain elements and delay units are each represented by n . In order to achieve the same level in the system's response with the shaped command as with the unshaped reference, the gain values are selected in such a way that their sum is equal to unity [28, 34], i.e.

$$\sum_{i=1}^n K_i = 1 \quad (16)$$

In order to minimise the delay in system's response, the first delay unit is set to zero, i.e., $\Delta_1 = 0$. The values of the remaining delay units, $\Delta_2, \Delta_3, \dots, \Delta_n$ and all gain values, K_1, K_2, \dots, K_n may be derived analytically, as in a conventional command shaper [28, 34].

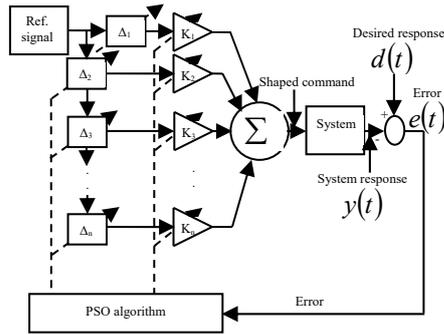


Fig. 5. PSO-based command shaping scheme using gain and delay elements

Assuming that, no *a priori* information is available about the natural frequencies and associated damping ratios of the system, the proposed PSO algorithms are used to optimise the values of the gain and delay units so as to reduce vibration of the system. The error signal is calculated as: $e(t) = d(t) - y(t)$; where $d(t)$, is the desired response and $y(t)$ is the system actual response. An objective function is formed using the error signal, as: $f(x) = f(e(t))$. This section presents two design examples, one with the proposed PSO and one with the MOPSO to demonstrate their effectiveness in designing controllers for flexible systems.

5.2. Design Example-1: Design of Command Shaping using PSO

The control strategy was implemented in Simulink [35] environment as shown in Fig. 6. The PSO process was encoded in Matlab .m files [36]. An interface was created so that the gain and delay values were calculated with PSO and passed to the Simulink environment and, after completion of the simulation, the system response was recorded and again passed to the PSO for further computation, and the process was repeated based on

the initial population and total generation of the optimisation process. For $n = 3$, the number of gain elements is 3 and number of delay units is effectively 2, since the first delay unit is set to zero. The three gain units are termed as Gain 1, Gain 2 and Gain 3 and the corresponding values are indicated as K_1, K_2 and K_3 . The two delay units, associated with Gain 2 and Gain 3, are indicated as Delay 1 and Delay 2, respectively. The value of n was selected intuitively to keep resemblance with the number of impulses in a zero vibration derivative (ZVD) [34] type command shaper. The transfer function, as indicated in equation (15), is used in the Simulink model to characterise the vertical movement of the TRMS.

For an evolutionary based design procedure, the searching capability of the algorithm is directly affected by the objective function. Moreover the design objective can only be achieved upon suitable selection of the objective function of the optimisation process. In the optimisation process, mean squared error (MSE) was used as the objective function. The main aim of the optimisation process is to reduce vibration in the vertical plane while the TRMS is in operation. In this example, feedforward control strategy is chosen where command shaping can be considered as the only controller. In such a case, the desired response of the system, $d(t)$, is set to zero in order to achieve zero vibration while the system is in operation. So the system response, $y(t)$, is in fact considered as the error signal, $e(t)$, which in turn is used to formulate the objective function, MSE, in the PSO optimisation process.

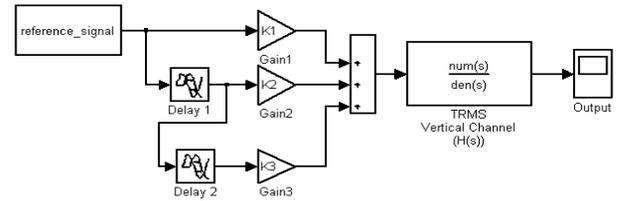


Fig. 6. Simulink model of command shaping using gain and delay units

a) *Parameter Encoding*: The PSO algorithm begins with a population of real numbers, called swarm. Each row represents a solution set, called particle. A swarm of ten particles with five elements each, i.e., 10×5 is created randomly within the range of $[0, +1]$. The first three elements of each individual are normalised and assigned to K_1, K_2 and K_3 . In Matlab/Simulink [35, 36], the delay units are usually represented in terms of number of samples, which is an integer value. Thus, the remaining two elements of each individual are converted into integer numbers with a conversion factor of 0.01 followed by rounding operation and then assigned to Delay 1 and Delay 2 as indicated above. In the proposed PSO algorithm, the acceleration coefficients c_1 and c_2 were initially set to 1.5 whereas the inertia coefficient, ω , was gradually decreased from 1.4 to 0.1 with generation. The acceleration coefficients, c_1 and c_2 , of each element of each particle are adjusted after every GEN_{rep} generations based on the

shared fitness values of the particles. The value of GEN_{rep} was set as 10 in this case. The process was run for a maximum generation of 200. The algorithm was run for a maximum number of 200 generations and the values of gain and delay units of Simulink model (see Fig. 6) thus obtained with different values of σ_s are presented in Table 1. Note that delay is calculated in terms of number of samples.

Table 1. Values of gain and delay units* with different niche radii for PSO

Niche radius (σ_s)	K_1	K_2	K_3	Δ_1	Δ_2	Δ_3
0.1	0.378	0.372	0.249	0	90	190
0.5	0.264	0.472	0.263	0	80	160
0.9	0.287	0.347	0.364	0	100	190

Time-domain performance measures of system response with shaped commands derived with different niche radii are shown in Table 2. The output response varies with the niche radius. The output response due to shaped command obtained at $\sigma_s = 0.5$ produced better results compared to that with other values in terms of overshoot and settling time although there was a little increase in rise time. Among all these, the output response due to shaped command obtained with $\sigma_s = 0.5$ seemed to be better as far as overall performance measures were concerned; zero overshoot with satisfactory rise time, settling time and steady-state error.

Table 2. Performance measures of output response due to shaped commands designed with different niche radii

Niche radius (σ_s)	Overshoot (%)	Rise time (sec)	Settling time (sec)	Steady-state error
0.1	4.445	1.5	18.7	0
0.5	1.53	1.6	2.0	0
0.9	3.489	1.5	13.6	0

The convergence of the algorithm is shown in Fig. 7. The objective function of the best solution seems to either decrease or remain unchanged with generation due to the elitist property of the algorithm.

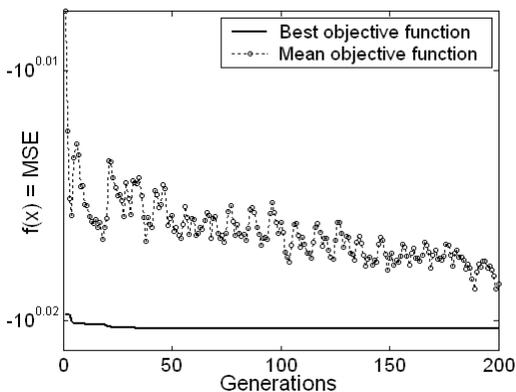


Fig. 7. Convergence of the proposed variant of PSO

The 'mean objective function' of the population decreases as the algorithm proceeds, although small peaks appear that decrease with increasing generations. The occurrence of these peaks is attributed to the change in acceleration coefficients as discussed earlier. This change in acceleration coefficients after every 10 generations adds more diversity in the population which may extend the searching space in the optimisation process. The extra diversity in the swarm due to changes in c_1 and c_2 may lead to better solution.

b) Results: The proposed variant of PSO was used to find the optimum values of gain and delay units. The algorithm was run for 200 generations and the gain values obtained are: $K_1 = 0.264$, $K_2 = 0.472$, $K_3 = 0.263$ and delay units are: $\Delta_2 = 80$ and $\Delta_3 = 160$ (Δ_1 is set to zero). Here the delay units are represented in terms of number of samples. These values were obtained using MSE as objective function with $\sigma_s = 0.5$. When the reference signal (bang-bang) is passed through the gain and delay units and then added by a summation unit, the shaped signal is formed. Both the bang-bang input and its corresponding shaped signal due to the above gain and delay values are shown in Fig. 8. For clarity, the leading edge is enlarged in Fig. 8, which also resembles a ZVD-based shaped signal.

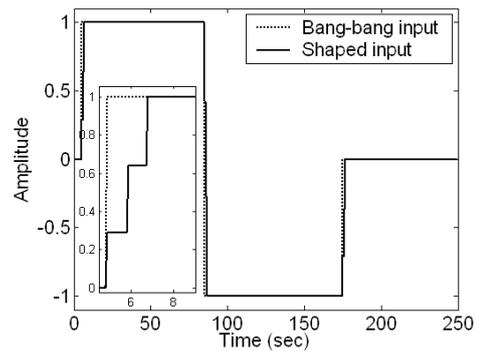


Fig. 8. Bang-bang input and shaped command input (time-domain)

The time-domain responses of the vertical channel due to bang-bang input and shaped input are shown in Fig. 9. In order to highlight the differences in rise times, the leading edges of time-domain responses of the vertical channel due to bang-bang input and shaped input are enlarged and shown in Fig. 10. It is noted that, speed of response of the vertical channel due to shaped command is slower compared to that due to bang-bang input. It is observed that oscillation of the system was completely eliminated with shaped command and the system settled quickly to the steady-state. Thus, the shaped command could improve several time domain performance measures, such as, overshoot and settling time with a slight decrease in system's response. The frequency-domain representation of the bang-bang input and the shaped command are shown in Fig. 11 and the corresponding system responses are shown in Fig. 12. As noted, several troughs occur in the frequency-domain representation indicating a decrease in energy level at those frequencies. Most importantly, the first trough occurs exactly at 0.7 Hz, where the main resonance mode of the system lies. This reduces input energy to the system

at dominant mode to a large extent which in turn reduces the system vibration significantly (see Fig. 12). At the dominant mode (0.7 Hz) of the system, approximately 20dB attenuation was recorded with shaped command as the input relative to the response due to bang-bang input.

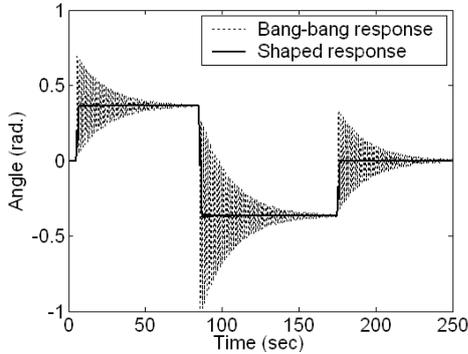


Fig. 9. Response of vertical channel due to bang-bang signal and shaped command

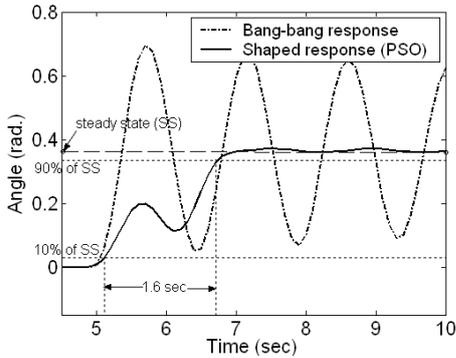


Fig. 10. Leading edges of time domain responses due to bang-bang signal and shaped command

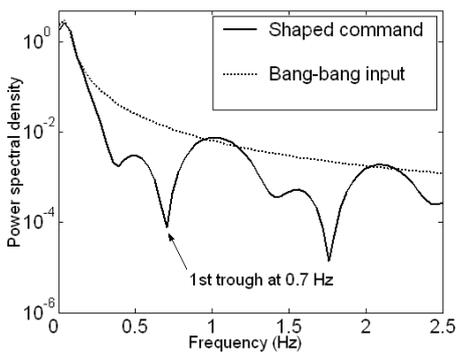


Fig. 11. Bang-bang input and shaped command input (frequency-domain)

5.3. Design Example-2: Design of Command Shaping using MOPSO

For the TRMS, the command shaping technique, as designed with a single-objective PSO causes a long delay in system's response while it reduces vibration (see Fig. 10). For a flexible structure system, design objectives such as, the speed of system's

response and amount of vibration reduction are usually in conflict due to its construction and mode of operation. In practical design problems, a certain allowable range is specified for each objective and theoretical design method or a single-objective optimisation process can hardly provide a solution satisfying both conflicting objectives simultaneously. The single-objective based design method can hardly provide good solutions where several (often conflicting) design objectives are to be met. In this section, taking the amount of vibration reduction and rise time as two competing objectives, the proposed MOPSO is used to design gain-delay units based command shaper for the TRMS.

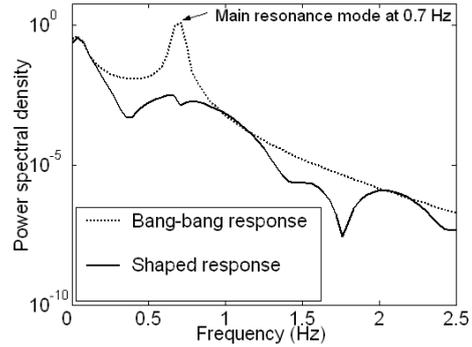


Fig. 12. Response of vertical channel due to bang-bang signal and shaped command

a) *Implementation and MOPSO Solutions:* Root mean squared of error (RMSE) can be taken as a quantitative measure of overall vibration of the system in the time domain. Rise time of the system and RMSE are chosen as two objectives in the MOPSO process. The solution of MOPSO is not a single point, rather a set of solutions that trade off between these two conflicting objectives. For open loop response with a bang-bang input signal, the rise-time and RMSE were recorded as 0.3 sec and 0.3241 respectively. The goal values of the design were chosen as less than or equal to 0.3 for RMSE (objective-1) and less than or equal to 1.0 sec for rise-time (objective-2). The two objectives and the corresponding goal values are shown in Table 3.

Table 3. Two objectives and goal values

Objective	Parameter	Goal value
Objective-1	RMSE	≤ 0.3
Objective-2	Rise-time	≤ 1 sec

The control strategy was implemented in the Simulink [35] environment as shown in Fig. 6 and the MOPSO process was encoded in Matlab .m files [36]. The MOPSO algorithm begins with a population of real numbers called swarm. Each row represents a solution set called particle. A swarm of 20 particles with five elements each, i.e., 20×5 is created randomly within the range $[0, +1]$. The first 3 elements of each individual are normalized and assigned to gain elements, to K_1 , K_2 and K_3 as indicated in the Simulink model (see Fig. 6). In

Matlab/Simulink, the delay units are usually represented in terms of number of samples which are integer numbers. Thus, the remaining 2 elements of the each individual are converted into integer numbers by a conversion factor of 0.01 using a 'round' operation and then assigned to Δ_2 and Δ_3 of the Simulink model.

The acceleration coefficients were set as, $c_1 = c_2 = 1.5$, and inertia coefficient, ω , was gradually decreased from 1.4 to 0.1 with generation. The process was run for a maximum generation of 500. The maximum number of solutions that the external archive can keep is limited to 50. In order to maintain diversity among the solutions in the external archive, an adaptive grid mechanism was employed. For a two-objective optimisation problem, the objective domain was divided into 49 (7x7) regions, called hyperparallepids, as shown in Fig. 3. The MOPSO algorithm with a population size of 20 individuals was run separately on this problem 6 times, each time for 500 generations. The number of non-dominated solutions thus obtained with the algorithm at different runs is shown in Fig. 13.

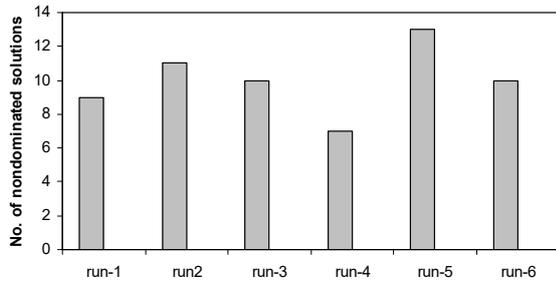


Fig. 13. Numbers of non-dominated solutions for proposed MOPSO algorithm at different runs

Out of a total of 10000 points evaluated in each run, an average of only 10 were found to be non-dominated relative to each other. In order to assess the performance of the MOPSO algorithm in this problem, the Pareto optimal set, obtained at run-6, as shown in Fig. 14 is considered. In this plot, objective-1 is represented on the horizontal axis and objective-2 on the vertical axis. The number of non-dominated solutions is 11 and 9 out of 11 solutions remain within the range allowable for both objectives.

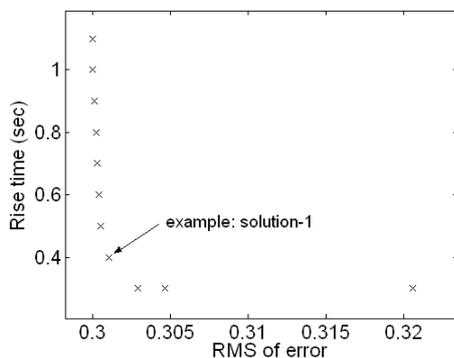


Fig. 14. Pareto optimal set for MOPSO at run-6

b) Results: To validate the design approach as well as solution sets, one example solution is selected on the Pareto front as shown in Fig. 14. The example solution-1 was chosen in such a way that the solution could yield satisfactory performance along both objective domains. If any particular objective is given priority in decision making, the designer can pick a solution from the non-dominated solution sets that satisfies the desired goal value along that objective domain. Two objective values for this solution are recorded as; RMSE = 0.3 and rise-time = 0.4 sec. Here the RMSE is lower than that of open loop response with bang-bang input whereas the rise-time is slightly higher than that. Unshaped bang-bang input and shaped signal based on this example solution are shown in Fig. 15, where for clarity, the leading edge has been enlarged. The response of the vertical channel for unshaped bang-bang and shaped signal based on the example solution is presented in Fig. 16. A large oscillation is observed in the system response in the vertical channel with bang-bang signal used as the input and the system takes long time to settle to a steady position. It is observed that oscillation of the system is significantly reduced with shaped command and the system settles quickly to the steady-state. Thus, the shaped command could improve several time-domain performance measures, such as, overshoot and settling-time with a slight decrease in system's response.

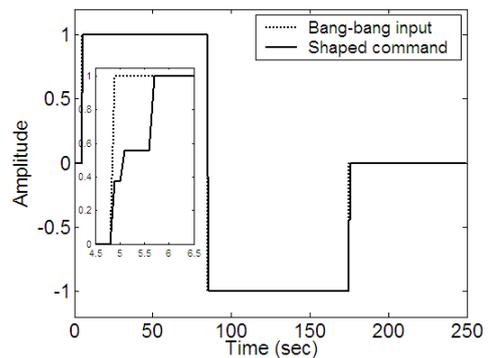


Fig. 15. Bang-bang input and shaped command input (time-domain)

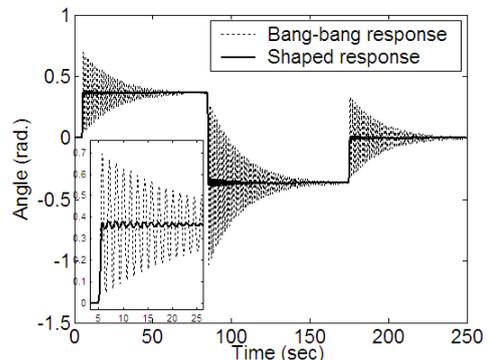


Fig. 16. Response of vertical channel due to bang-bang signal and shaped command

Although the reduction of oscillation in system's response is directly related to the reduction of vibration, frequency-domain representation is presented in order to highlight the dominant

modes of the system and corresponding reduction at those modes. The frequency-domain representation of the bang-bang input and the shaped command is shown in Fig. 17 and the corresponding system response is shown in Fig. 18.

It is observed from the system's response due to bang-bang signal that the system has only one dominant mode (peak in the frequency-domain representation) which appears at 0.7 Hz. For bang-bang input, the total energy seems to be evenly distributed throughout the band although it is higher near the DC level. On the contrary, several troughs occur in the frequency domain representation of the shaped command indicating a decrease in energy level at those frequencies. Most importantly, the first trough occurs exactly at 0.7 Hz where the main resonance mode of the system lies. As a result, the shaped command, when applied to the system, does not excite the system at the dominant mode to a large extent. This, in turn, reduces the system vibration significantly. It is clearly evident from the frequency domain representation of the system response with shaped command that, input energy to the system reduced significantly at the dominant mode resulting in a reduction in vibration. At the dominant mode (0.7 Hz) of the system, 20 dB attenuation was recorded with shaped command as the input, compared to that of bang-bang input. This large amount of attenuation in vibration clearly testifies the effectiveness of the algorithm and the proposed control strategy.

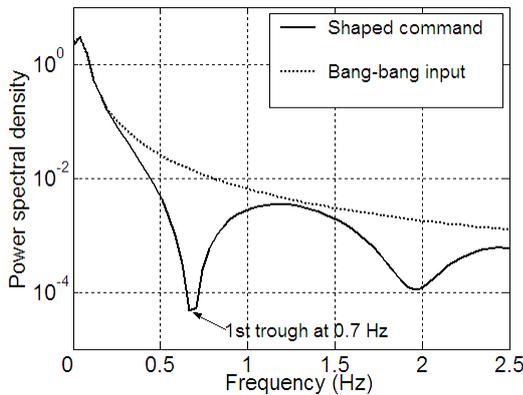


Fig. 17. Bang-bang input and shaped command input (frequency-domain)

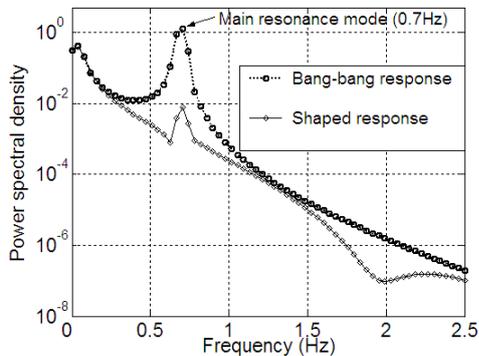


Fig. 18. Response of vertical channel due to bang-bang signal and shaped command

5.4. Remarks

To compare the design methods, i.e., design procedure using single objective PSO with that of using MOPSO, the PSO based solution is placed in two-dimensional objective space with Pareto solution set obtained with MOPSO as shown in Fig. 19. It is noted from Fig. 19 that the single objective PSO based solution falls a bit away from the Pareto set and further along the vertical axis. The time-domain responses due to unshaped bang-bang input, single-objective PSO based solution and example solution-1 of MOPSO are shown in Fig. 20. To emphasise the difference in rise-time of system's response, only the leading edges are enlarged in Fig. 20. It is noted that system response due to MOPSO example solution-1 is much faster compared to that of response due to the single-objective PSO based solution. In the single-objective PSO based design, the optimisation process only tries to minimise one objective function, MSE in this case, but it cannot guarantee the solution to remain within or around pre-defined ranges along other design objectives. On the contrary, the MOPSO based design procedure yields a wide range of solutions in a single run and majority of those remain within the goal values of different design objectives as defined by the designer. The design procedure offers more flexibility and options to the designer and a particular solution can be picked under a certain trade-off condition. The MOPSO design method may be termed as a 'very controlled design procedure' compared to the single-objective PSO based design method.

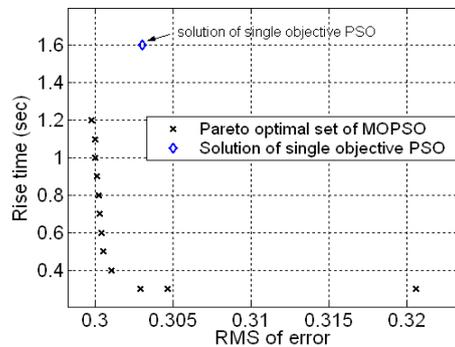


Fig. 19. Pareto optimal set of MOPSO algorithm and solution of single objective PSO in controller design

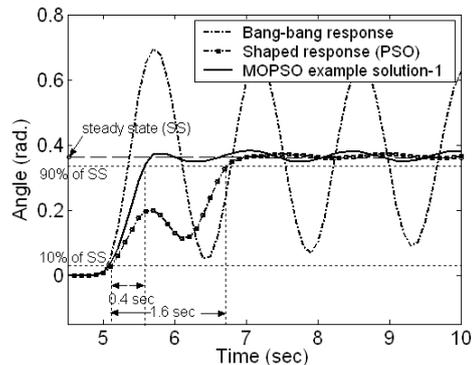


Fig. 20. Time domain responses of system response due to bang-bang input, PSO-based shaped command and

shaped command obtained with MOPSO example solution-1

6. Summary and Conclusions

A new variant of PSO with time-varying inertia coefficient and variable acceleration coefficients based on fitness sharing method has been presented. In this algorithm, the acceleration coefficient of each element of each particle is varied/adjusted repeatedly after a certain number of generations based on the shared fitness value in the solution space. Since the acceleration coefficients are different for each element of each particle, this method can add huge diversity in the swarm which in turn allows the particles to explore more in the optimisation process.

A modified MOPSO algorithm has also been proposed in this paper, where the current particles are sorted into a number of non-dominated fronts. Then global guides of current particles are selected both from an external archive and non-dominated fronts and local guides are selected based on a dominance principle. In the proposed algorithm, satisfactory results have been obtained with a much smaller swarm size (=20 particles) compared to other MOPSO algorithms [21]. The lower number of particles in the swarm can significantly reduce the computational cost of the optimisation process. The number of hyperparallelepipeds in the external archive is an important parameter of the proposed MOPSO algorithm. A higher number of hyperparallelepipeds in the external archive increases the resolution of the non-dominated solutions in the objective domain at the cost of increased computation. Although a lower number of hyperparallelepipeds may be computationally efficient, it reduces the resolution in the objective domain, which in turn reduces diversity in the non-dominated solution set and can affect the overall performance of the optimisation process.

Two examples have been provided, where the proposed PSO and MOPSO algorithms have been used to design controllers for vibration reduction of a flexible structure system. The controllers, namely, command shapers, have been designed based on gain and delay units and the proposed algorithms have been used to obtain suitable values for gain and delay units. In design example-1, the controller design method has been formulated as a single objective minimisation problem and the proposed variant of PSO has been used to find optimum values for gain and delay units of the command shaper. In design example-2, multi-objective optimisation technique has been used to design similar controllers where the proposed MOPSO has been used. This has resulted a range of non-dominated solutions (values of gain and delay units) commonly known as Pareto optimal sets that trade-off among conflicting objectives to be achieved in the design procedure. The Pareto front yields a set of candidate solutions, from which the desired one is picked under different trade-off conditions. Significant improvement in the reduction of system vibration and time-domain performance measures has been achieved with the employed techniques as compared to the system with unshaped bang-bang input. This large amount of

attenuation in vibration clearly testifies the effectiveness of the algorithm in controller design applications for flexible systems.

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